Features/Benefits

- Positive tactile feel
- Multi-positions available
- Wide variety of termination options
- Epoxy terminal seal compatible with bottom wash cleaning
- RoHS compliant models available



Models Available

Specifications

- CONTACT RATING: B contact material (8X25 Models): 0.4 VA max. @ 20 V AC or DC maximum. G contact material (8X21, U8X1 Models): 1 AMP @ 120 V AC or 28 V DC or 0.4 VA max. @ 20 V AC or DC max. Note: Break-before-makecontacts. Multi-pole contacts do not make and break simultaneously. See page A-43 for additional ratings.
- ELECTRICAL LIFE: 60,000 make-and-break cycles at full load.
- CONTACT RESISTANCE: Below 50 m Ω typ. initial @ 2-4 V DC, 100 mA, for both silver and gold plated contacts.
- INSULATION RESISTANCE: $10^9\Omega$ min.
- DIELECTRIC STRENGTH: 1,000 Vrms min. @ sea level.

OPERATING TEMPERATURE: 8X2X MODELS: -30°C to 75°C. U8X1 MODELS: -30°C to 65°C.

CAP INSTALLATION FORCE: 10 lbs. max. permissible.

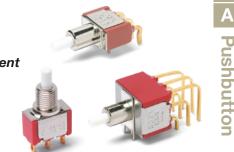
SOLDERABILITY: Per MIL-STD-202F method 208D, or EIA RS-186E method 9 (1 hour steam aging).

NOTE: Any models supplied with B, P, R, or G contact material are RoHS compliant.

NOTE: Specifications and materials listed above are for switches with standard options. For information on specific and custom switches, consult Customer Service Center.

Typical Applications

- Instrumentation
- Computer peripherals
- Telecommunications equipment



Materials

CASE: Glass filled nylon 6/6 or diallyl phthalate (DAP), flame retardant (UL 94V-0).

PLUNGER: Glass filled nylon or glass filled polyester (PBT) (UL 94V-0).

CAP & FRAME: Nylon, black, standard.

BUSHING: Brass or zinc, nickel plated.

HOUSING: Stainless steel.

- SWITCH SUPPORT: Brass or steel, matte-tin plated.
- N.O. & N.C. CONTACTS: 8X21, U8X1 MODELS: G contact material: Coin silver, with gold plate over nickel plate. See page A-43 for additional contact materials.
 8X25 MODELS: B contact material: Copper alloy, with gold plate
 - over nickel plate. See page A-43 for additional contractional contractio
- COMMON CONTACT & ALL TERMINALS: Copper alloy, with gold plate over nickel plate.
- TERMINAL SEAL: Epoxy. Refer to soldering and cleaning Technical Data Chapter.
- HARDWARE: Nut & Locking Ring: Brass, nickel plated; Lockwasher: Steel, nickel plated.

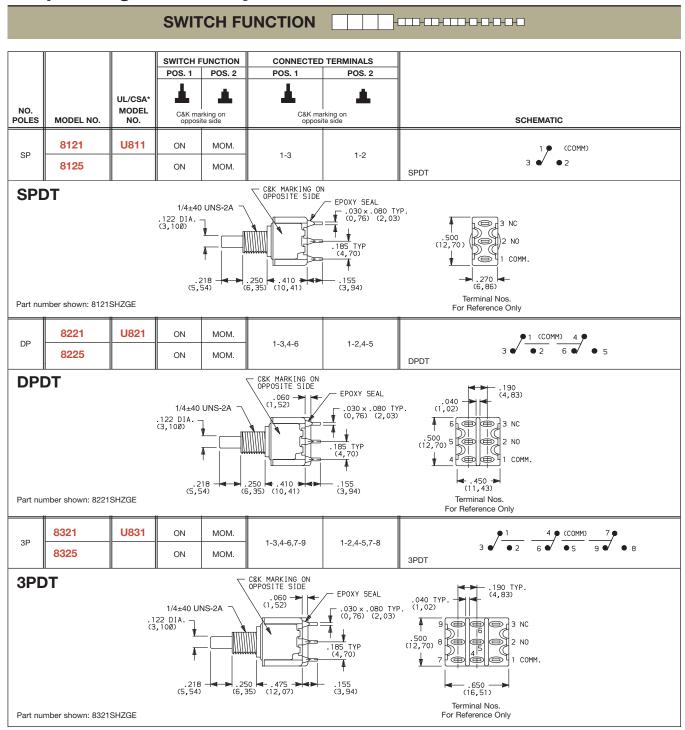
Build-A-Switch

To order, simply select desired option from each category and place in the appropriate box. Available options are shown and described on pages A-30 thru A-45. For additional options not shown in catalog, consult Customer Service Center. All models have epoxy terminal seal and are compatible with all "bottom-wash" PCB cleaning methods.

Switch Function 8121 SPDT On-Mom. 1 Amp 8125 SPDT On-Mom. 0.4VA 8221 DPDT On-Mom. 0.4VA 8225 DPDT On-Mom. 0.4VA 8321 3PDT On-Mom. 0.4VA 8325 3PDT On-Mom. 0.4VA 8421 4PDT On-Mom. 0.4VA 8421 4PDT On-Mom. 0.4VA 8425 4PDT On-Mom. 0.4VA Note: UL models available, see page A-30 and A-31. Note: UL models available, see page A-30 and A-31. Small Snap-in w/f flush cap J85 Snap-in w/f J95 PC w/V-brad L Plunger	Construction <td>Contact Material B Gold P Gold, matte-tin G Gold over silver R Gold over silver, matte-tin Seal E Epoxy I Epoxy potted base Cap Color 2 Black NONE Models without caps</td> <td>Frame Color 2 Black NONE Models without frame 1 White 3 Red 5 Yellow 6 Green 9 Gray LED Color 3 Red 4 Orange 5 Yellow 6 Green 5 Yellow 6 Green 5 Yellow 1 White 3 Red 4 Orange 5 Yellow 5 Yellow</td>	Contact Material B Gold P Gold, matte-tin G Gold over silver R Gold over silver, matte-tin Seal E Epoxy I Epoxy potted base Cap Color 2 Black NONE Models without caps	Frame Color 2 Black NONE Models without frame 1 White 3 Red 5 Yellow 6 Green 9 Gray LED Color 3 Red 4 Orange 5 Yellow 6 Green 5 Yellow 6 Green 5 Yellow 1 White 3 Red 4 Orange 5 Yellow 5 Yellow
M Snap-fitting Terminations A Right angle, PC thru-hole AV2 Vertical right angle, PC thru-hole C PC Thru-hole Z Solder lug A2 Right angle, PC thru-hole A3 Right angle, snap-in, PC thru-hole	A4 Right angle, PC thru-hole, reversed term A6 Right angle, PC thru-hole AV1 Vertical right angle, PC thru-hole AV3 Vertical right angle, snap-in, PC thru-hol R Right angle with PCB	V3 .460" high, V-bracket V4 .630" high, V-bracket e V6 .460" high, V-bracket V7 .630" high, V-bracket	 V61 .460" high, snap-in V-bracket W .750" long, wire wrap W1 .964" long, wire wrap W3 .425" long, wire wrap W4 1.062" long, wire wrap



Dimensions are shown: Inches (mm) Specifications and dimensions subject to change



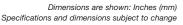
MOM. = Momentary

Pushbutton >

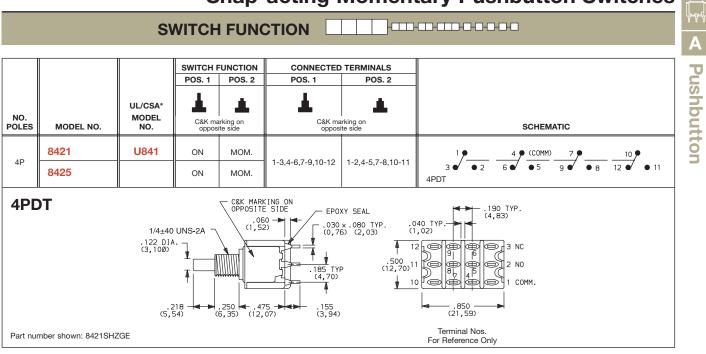
*U811 thru U841 model numbers **cNus** with all options (except R, R2 terminations) when ordered with G or R contact material.

8X25 models must be ordered with B or P contact material. 8X21 and U8X1 models must be ordered with G or R contact material.







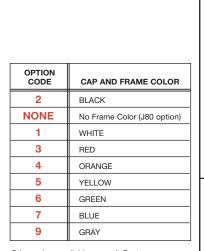


MOM. = Momentary

* U811 thru U841 model numbers **cNus** with all options (except R, R2 terminations) when ordered with G or R contact material.

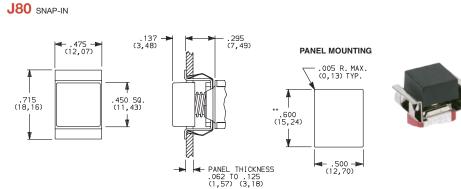
ACTUATOR-SNAP-IN FRONT MOUNT

8X25 models must be ordered with B or P contact material. 8X21 and U8X1 models must be ordered with G or R contact material.



Other colors available, consult Customer Service Center. Cap and Frame Finish: matter

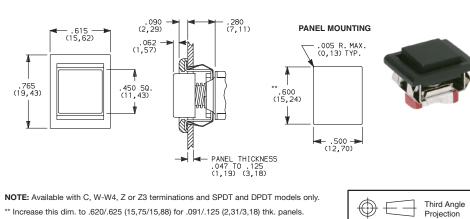
NOTE: Caps and frames available separately, see pages A-44 and A-45.



NOTE: No frame color choice required.

** Increase this dim. to .620/.625 (15,75/15,88) for .091/.125 (2,31/3,18) thk. panels.

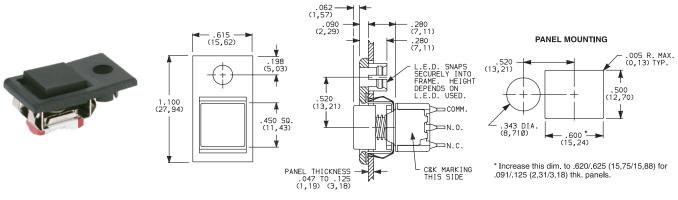
J81 SNAP-IN WITH FRAME





Dimensions are shown: Inches (mm) Specifications and dimensions subject to change

J82 SNAP-IN WITH FRAME FOR LED



LED not included.

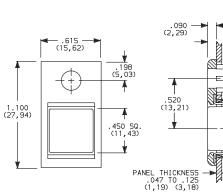
ţ,

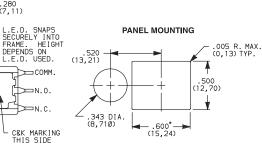
Pushbutton >

For LED information, see page A-45.

J84 SNAP-IN WITH FRAME FOR LED, FLUSH CAP







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4 .500 ⊢ (12,70)

.280 (7,11) .280 (7,11)

È II

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* Increase this dim. to .620/.625 (15,75/15,88) for .091/.125 (2,31/3,18) thk. panels.

LED not included. For LED information, see page A-45.

OPTION CODE	CAP AND FRAME COLOR
2	BLACK
1	WHITE
3	RED
4	ORANGE
5	YELLOW
6	GREEN
7	BLUE
9	GRAY

Other colors available, consult Customer Service Center. Cap and Frame Finish: matte.

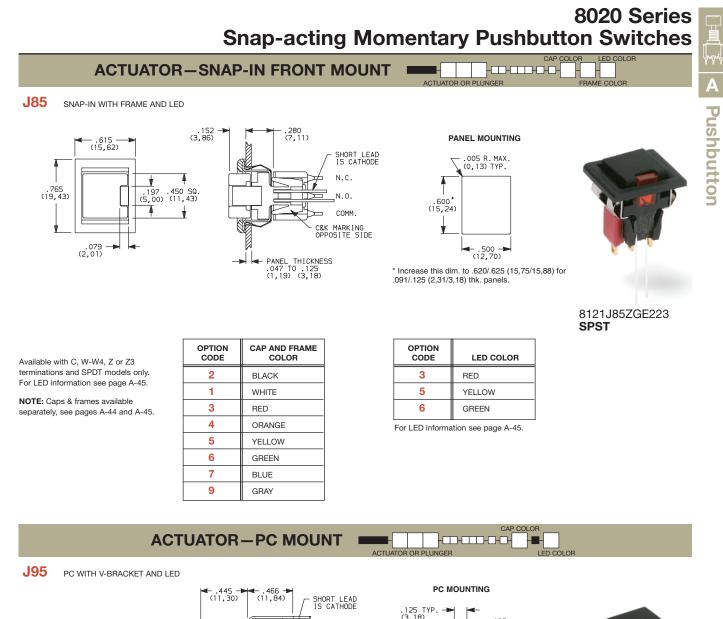
Available with C, W-W4, Z or Z3 terminations and SPDT and DPDT models only.

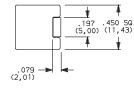
NOTE: Caps and frames available separately, see pages A-44 and A-45.

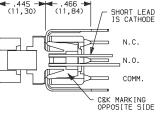


Dimensions are shown: Inches (mm) Specifications and dimensions subject to change

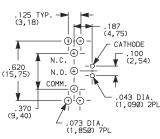








	OPTION CODE	CAP AND FRAME COLOR
	2	BLACK
	1	WHITE
	3	RED
	4	ORANGE
	5	YELLOW
	6	GREEN
	7	BLUE
	9	GRAY
NOTE: Caps available separately, see page Available with V3 terminations and SPDT mo		1



OPTION CODE	LED COLOR
3	RED
5	YELLOW
6	GREEN

For LED information see page A-45.



8121J95V3GE23 SPST

Third Angle Projection	
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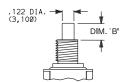
Dimensions are shown: Inches (mm) Specifications and dimensions subject to change

C&K

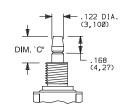
S PLUNG	.122 DIA>	AVAILABLE BUSHINGS	DIM. 'A' FOR C, W-W4, Z & Z3 TERMINATIONS	DIM. 'A' FOR A, A2, A3, A4, A6, AV-A3, R & R2 TERMINATIONS	DIM. 'A' FOR V3-V61 TERMINATIONS
	DIM. `A	D, D9	.244 (6,20)	.228 (5,79)	.224 (5,69)
		Н, Н9	.218 (5,54)	.202 (5,13)	.198 (5,03)
		Y, Y9	.203 (5,16)	.187 (4,75)	.183 (4,65)
		Y3	(5,54)	(5,13)	(5,03)
NONE		Y4	.185 (4,70)	.169 (4,29)	.165 (4,19)
NONE	NO PLUNGER CHOICE REQUIRED (JXX ACTUATORS)	D2, D8	N/A	.232 (5,89)	.228 (5,79)
		D3	N/A	.162 (4,11)	.158 (4,01)

L PLUNGER

Pushbutton >



Μ SNAP-FITTING PLUNGER



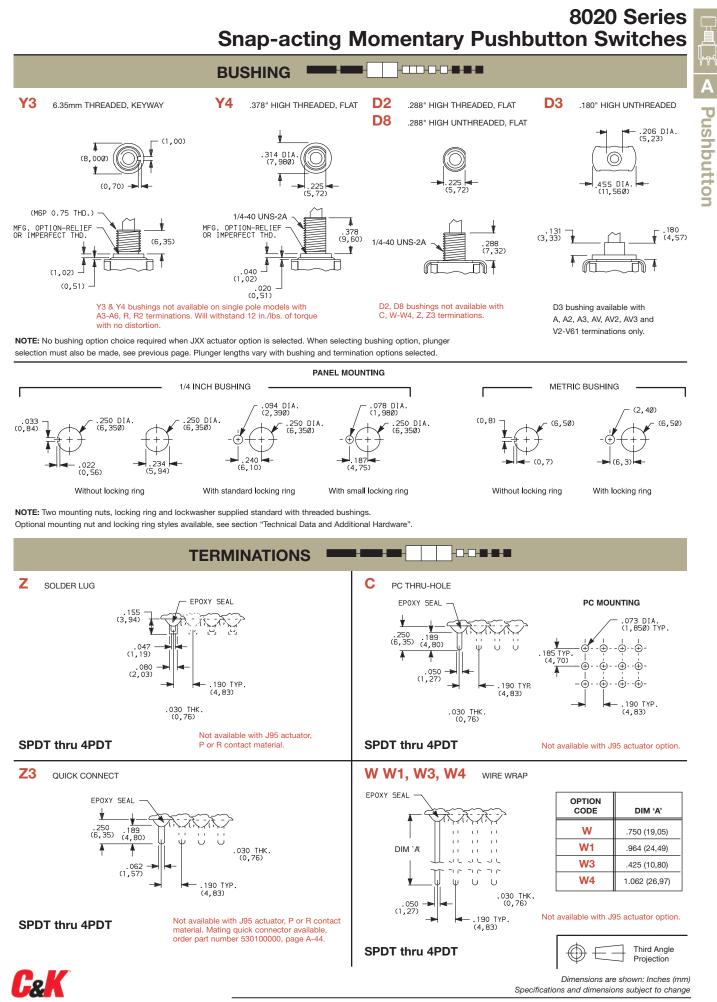
AVAILABLE BUSHINGS	DIM. 'B' FOR C, W-W4, Z & Z3 TERMINATIONS	DIM. 'B' FOR A, A2, A3, A4, A6, AV-A3, R & R2 TERMINATIONS	DIM. 'B' FOR V3-V61 TERMINATIONS
Y, Y9	.178 (4,52)	.162 (4,11)	.158 (4,01)
Y4	.090 (2,29)	.074 (1,88)	.070 (1,78)

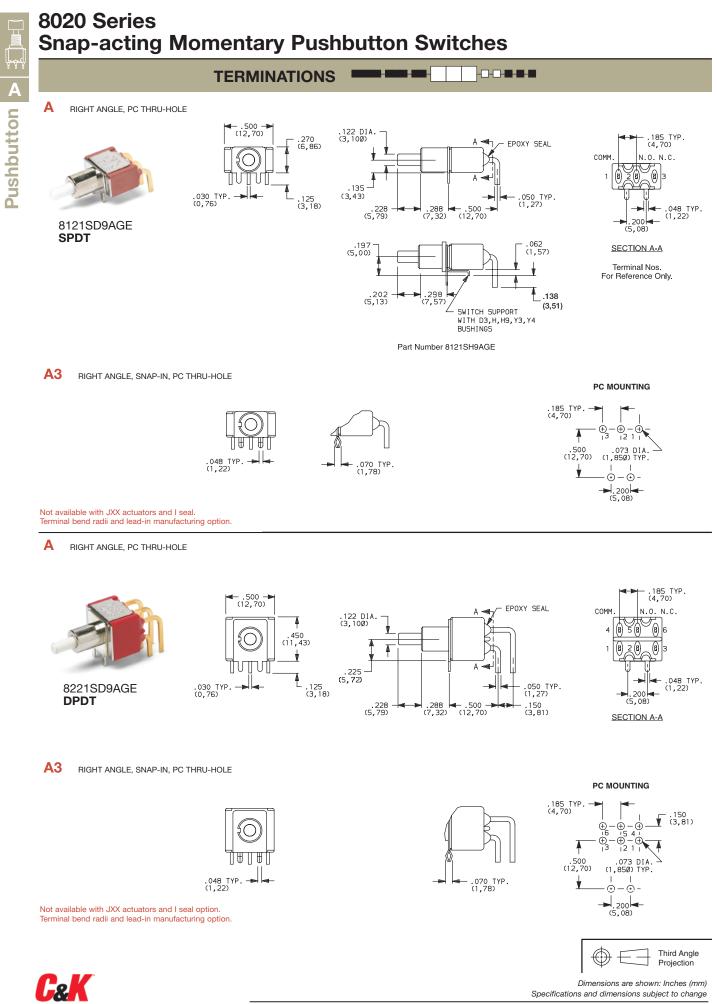
AVAILABLE BUSHINGS	DIM. 'C' FOR C, W-W4, Z & Z3 TERMINATIONS	DIM. 'C' FOR A, A2, A3, A4, A6, AV-A3, R & R2 TERMINATIONS	DIM. 'C' FOR V3-V61 TERMINATIONS
D, D9	.297 (7,54)	.281 (7,14)	.277 (7,04)
Н, Н9	.267 (6,78)	.251 (6,38)	.247 (6,27)
Y, Y9	.259 (6,58)	.243 (6,17)	.239 (6,07)
Y3	(6,78)	(6,37)	(6,27)
Y4	.259 (6,58)	.243 (6,17)	.239 (6,07)
D2, D8	N/A	.273 (6,93)	.269 (6,83)
D3	N/A	.361 (9,17)	.357 (9,07)

N/A = NOT AVAILABLE

NOTE: When selecting plunger option, bushing selection must also be made, see next page. No plunger option is required when any JXX actuator option is selected. Additional plunger lengths are available on SPDT and DPDT models, consult Customer Service Center. Not all plunger lengths sufficient for use with caps, see page A-44.

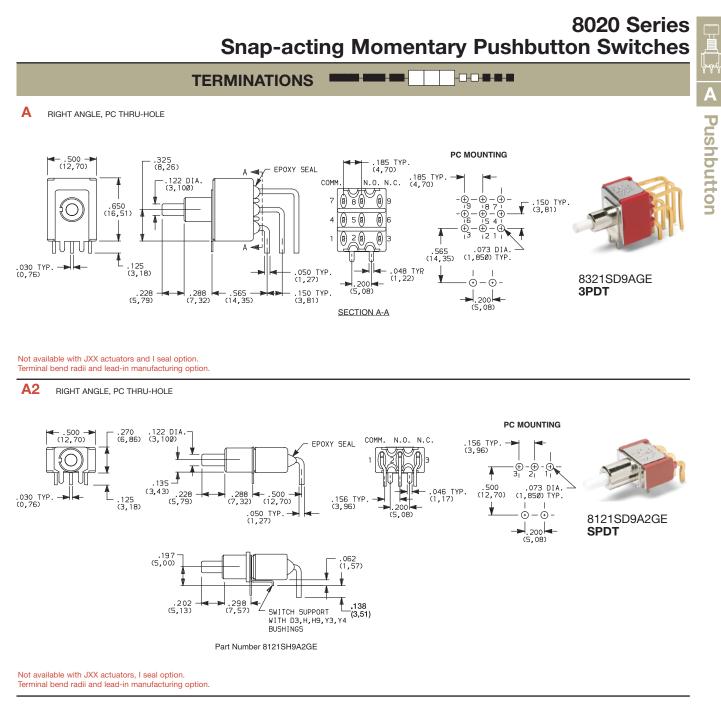
		BUSHING		
NONE	NO BUSHING CHOICE REQUIRED (JXX ACTUATORS)	 280" HIGH THREADED, KEYWAY 280" HIGH UNTHREADED, KEYWAY 	 H .250" HIGH THREADED, FLAT H9 .250" HIGH UNTHREADED, FLAT 	Y .350" HIGH THREADED, KEYWAY Y9 .350" HIGH UNTHREADED, KEYWAY
		.028 (0,71)	.314 DIA. (7,980).	.028 (0,71)
		1/4-40 UNS-2A .280 (7,11)	1/4-40 UNS-2A MFG. OPTION-RELIEF OR IMPERFECT THD. .040 (1,02) .020 (0,51)	1/4-40 UNS-2A .350 (8,89)
		D9 bushing standard with A-A6, R, R2 AV-AV3 terminations.	H bushing standard with C, W-W4, Z or Z3 H, H9 bushings not available on single pol A3-A6, R, R2 terminations. Will withstand 12 in./Ibs. of torque with no distortion.	
C &K	•		Sp	Dimensions are shown: Inches (mm) ecifications and dimensions subject to change



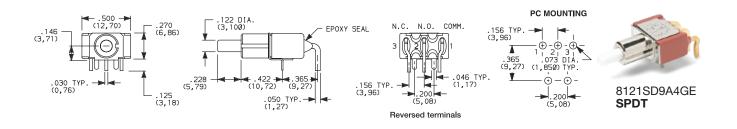


A-36

www.ckswitches.com



A4 RIGHT ANGLE, PC THRU-HOLE, REVERSED TERMINALS



Not available with JXX actuators, D3, H, H9, Y3, Y4 bushings and I seal. Terminal bend radii and lead-in manufacturing option. The A4 and R2 termination options are functionally identical and fit the same PC mounting pattern. The switches, however, are shifted relative to the mounting holes. The PC pattern must clear the switch support legs. Unlike the R2, the A4 option is available with UL/CSA.



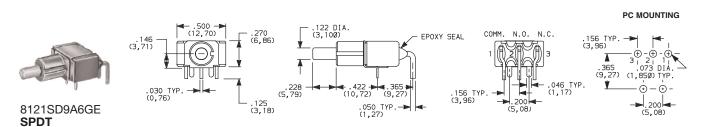
Dimensions are shown: Inches (mm) Specifications and dimensions subject to change



TERMINATIONS

A6 RIGHT ANGLE, PC THRU-HOLE

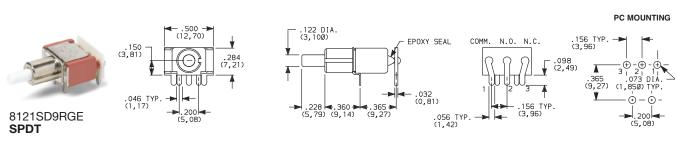
Not available with JXX actuators, D3, H, H9, Y3, Y4 bushings and I seal. Terminal bend radii and lead-in manufacturing option.



The A6 and R termination options are functionally identical and fit the same PC mounting pattern, The switches, however, are shifted relative to the mounting holes. The PC pattern must clear the switch support legs. Unlike the R, the A6 option is available with UL/CSA.

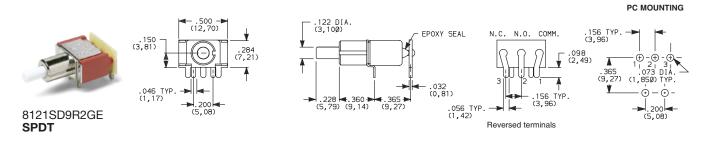
R RIGHT ANGLE WITH PCB

Pushbutton >

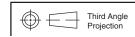


Not available with JXX actuators, D3, H, H9, Y3, Y4 bushings, I seal option. R termination not UL/CSA approved.

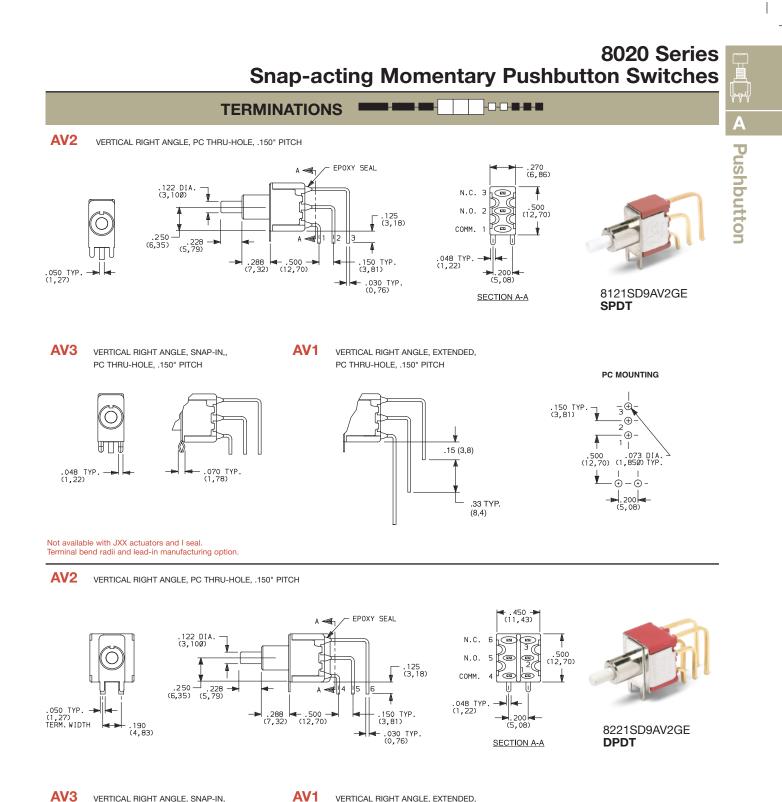
R2 RIGHT ANGLE WITH PCB, REVERSED TERMINALS



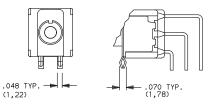
Not available with JXX actuators, D3, H, H9, Y3, Y4 bushings, I seal option. R2 termination not UL/CSA approved.



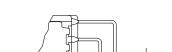




AV3 VERTICAL RIGHT ANGLE, SNAP-IN, PC THRU-HOLE, .150" PITCH

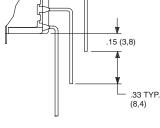


Not available with JXX actuators and I seal. Terminal bend radii and lead-in manufacturing option.

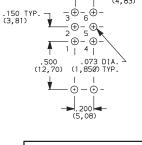


VERTICAL RIGHT ANGLE, EXTENDED,

PC THRU-HOLE, .150" PITCH









Dimensions are shown: Inches (mm) Specifications and dimensions subject to change

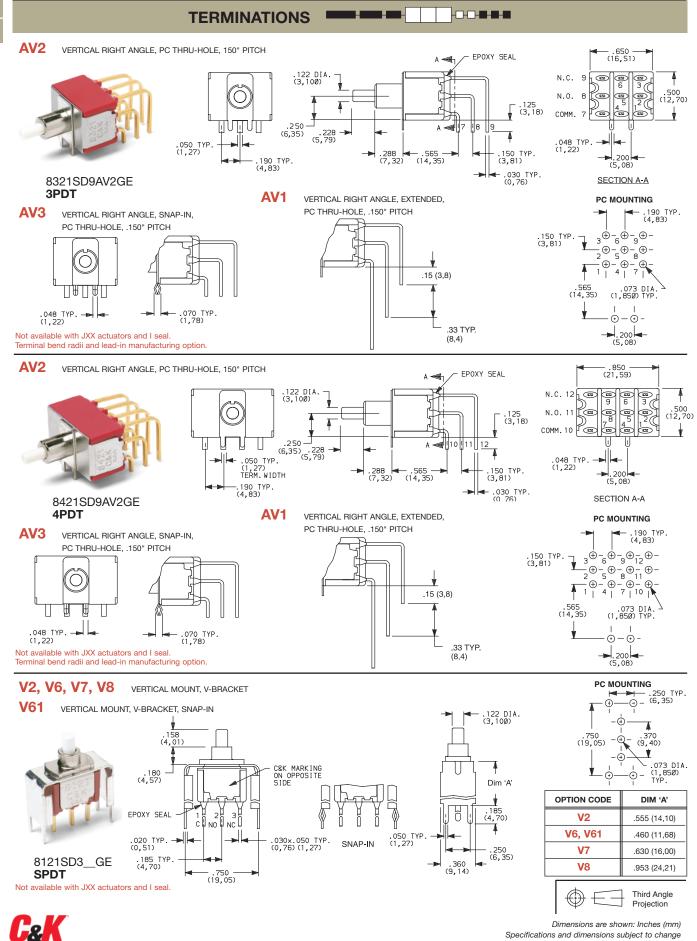


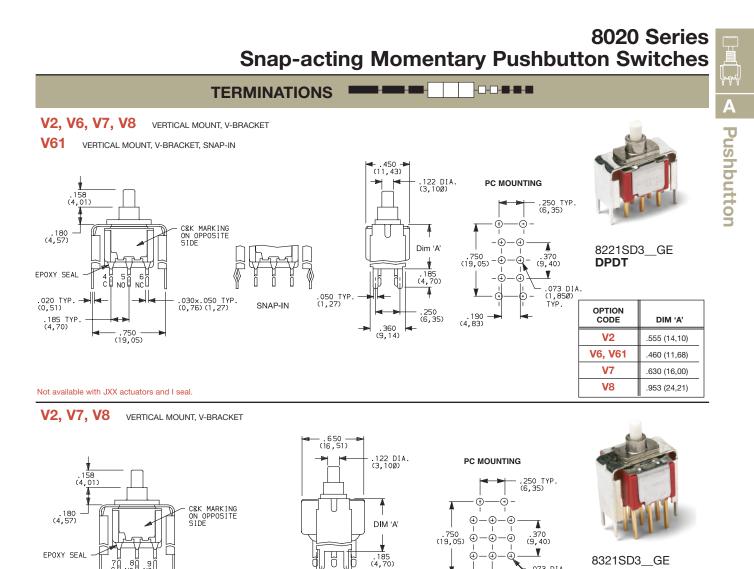
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Pushbutton |





8321SD3__GE 3PDT

OPTION CODE	DIM 'A'
V2	.555 (14,10)
V 7	.630 (16,00)
V 8	.953 (24,21)

Not available with JXX actuators and I seal.

ZÎ 8 NO 9 NC

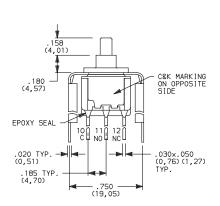
-.750 -(19,05)

EPOXY SEAL

.020 TYP. (0,51)

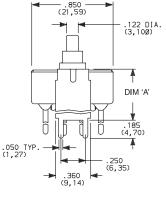
.185 TYP (4,70)

V2, V7, V8



Not available with JXX actuators and I seal





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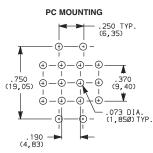
.360 (9,14)

.250 (6,35)

.050 TYF (1,27)

.030x.050 TYP. (0,76) (1,27)

VERTICAL MOUNT, V-BRACKET



OPTION CODE

V2

V7

V8

¥

.190 TYP. (4,83)

.073 D1 (1,85Ø) TYP.

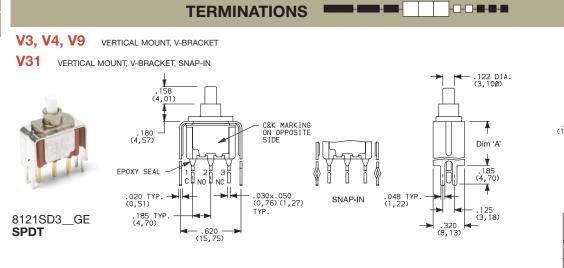
(+). (+)

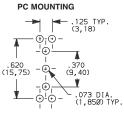
> (\mathbf{f}) -(+)

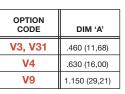


	8421SD3GE 4PDT
DIM 'A'	
.555 (14,10)	
.630 (16,00)	
.953 (24,21)	Third Angle Projection

Dimensions are shown: Inches (mm) Specifications and dimensions subject to change







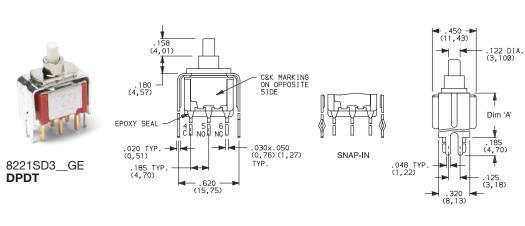
Not available with J8X actuators and I seal.

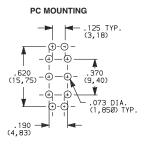
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Pushbutton >

V3, V4, V9 VERTICAL MOUNT, V-BRACKET

V31 VERTICAL MOUNT, V-BRACKET, SNAP-IN



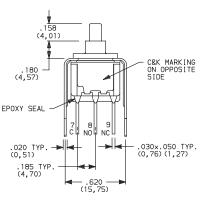


OPTION CODE	DIM 'A'
V3, V31	.460 (11,68)
V 4	.630 (16,00)
V 9	1.150 (29,21)

Not available with J8X actuators and I seal.

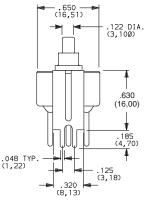
V4, V9 VERTICAL MOUNT, V-BRACKET

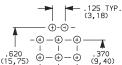




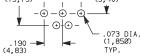
Not available with JXX actuators and I seal.

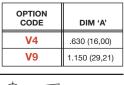






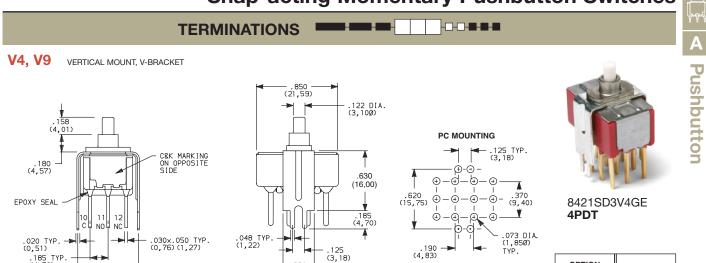
PC MOUNTING





Third Angle Projection

Dimensions are shown: Inches (mm) Specifications and dimensions subject to change



OPTION CODE DIM 'A' **V**4 .630 (16,00) **V**9 1.150 (29,21)

Not available with JXX actuators and I seal.

- .620 -(15,75)

.185 T TYP

------**CONTACT MATERIAL**

.320 (8,13)

OPTION CODE	CONTACT MATERIAL	TERMINAL PLATING	RATINGS		
В	GOLD 1	GOLD 1	LOW LEVEL/DBY CIBCUIT	8x25 MODELS ONLY: 0.4 MAX.	
Р	GOLD .	MATTE-TIN ⁴		@ 20 V AC OR DC MAX.	
G	GOLD OVER SILVER ^{2,3}	GOLD ³	LOW LEVEL/DRY CIRCUIT OR POWER	8X21, U8X1 MODELS ONLY: 0.4 VA MAX @ 20 V AC OR DC MAX. OR 1 AMP @ 120 V AC OR 28 V DC.	
R		MATTE-TIN ⁴			

* Note: See Technical Data section of this catalog for RoHS compliant and compatible definitions and specifications.

¹ ALL CONTACTS & TERMINALS: Copper alloy, with gold plate over nickel plate.

² N.O. AND N.C. CONTACTS: Coin silver, with gold plate over nickel plate.

³ COMMON CONTACTS & ALL TERMINALS: Copper alloy, with gold plate

over nickel plate

⁴ TERMINALS: Copper alloy, with matte-tin over nickel plate.

NOTE: Any models supplied with B, P, R or G contact material are RoHS compliant.

U811-U841 models ${}_{_{\otimes}}$ \mathbf{N} \mathfrak{G}^{\otimes} with all options (except R, R2 terminations) when ordered with mandatory G or R contact material.

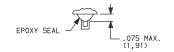
B or P contact material must be ordered with 8X25 models.

G or R contact material must be ordered with 8X21, U8X1 models.

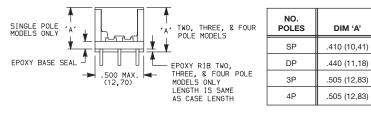
P or R contact material not available with Z, Z3 terminations.

SEAL

Ε EPOXY SEAL



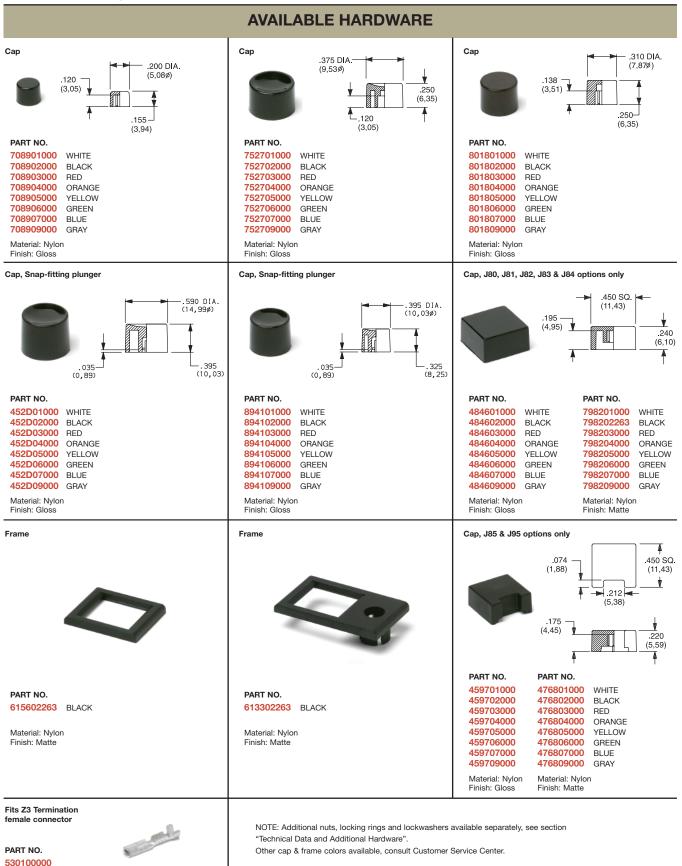
н EPOXY POTTED BASE



NOTE: Available with C, W-W4, Z, Z3 terminations only.



Dimensions are shown: Inches (mm) Specifications and dimensions subject to change





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Pushbutton >

Dimensions are shown: Inches (mm) Specifications and dimensions subject to change

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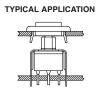
www.ckswitches.com

Third Anale

Projection

AVAILABLE HARDWARE

Frames snap into panel opening and are independent from switch mounting. Accurate positioning of the PC mounted switch relative to the panel opening is necessary to provide proper clearance between actuator and frame. Available in two basic styles and four panel thicknesses .047-.125 in. Material: Nylon. Finish: Matte.



Pushbutton





For part numbers

4325xxxxx, 4326xxxxx

.005 R.

MAX. TYP.

.595 ± .605

 $(15,11 \pm 15,37)$

(0.13)

.090" (2,29) PANEL THK.

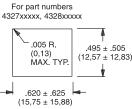
PART NO. 432802263 BLACK

. 495 ± .505

 (12.57 ± 12.83)

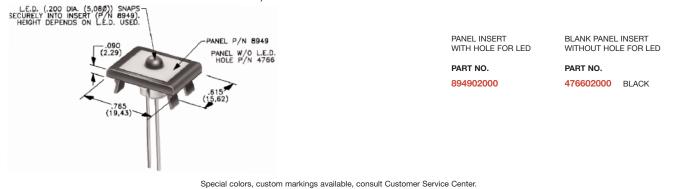
.125" (3,18) PANEL THK.

PANEL MOUNTING



Panel Inserts

Above frames (part nos. 432XXXXX) are also available with insert which accepts LED for indicator light assembly. Order insert separately from frame. Blank insert panel (without hole for LED) also available. LED not included.



LED INFORMATION

500°F (260°C) maximum.

SWITCHES WITH LED SUPPLIED: J85, J95 OPTIONS:

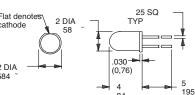
Rectangular LEDs are supplied on 8020 Series pushbutton switches with J85 and J95 options. These LEDs are factory installed and are not replaceable. The following specifications apply:

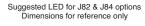
			TYP.	TYP.	MAX RATINGS AT 25°C AMBIENT TEMPERATURE]
OPTION CODE	COLOR	TYP. INTENSITY	FORWARD VOLTAGE	FORWARD CURRENT	FORWARD VOLTAGE	CONTINUOUS FORWARD CURRENT	POWER DISSIPATION	F
6	Green	1.0 mcd	2.1 V	20 mA	2.5 V	50 mA	125 mW]
3	Red*	0.5 mcd		10 mA		30 mA	75 mW	
5	Yellow	4.0 mcd		20 mA		50 mA	125 mW	2

25 SO 2 DIA TYP 58 .030**-**(0,76) 5 4 84

Process Information: Soldering to LED leads must be completed within 5 seconds at

Caution: Circuit elements must limit forward current of LED to 50mA max. continuous. * Extra-bright red LED available (typ. intensity 4.5 mcd), consult Customer Service Center. LEDs are not supplied with J82, J84 options. LED snaps into switch frame surrounding actuator and is wired externally.







Dimensions are shown: Inches (mm)



Specifications and dimensions subject to change