## Materials

1. Insulator, POM, yellow
2. Insulator, PBT, black
3. Center contact, C5191 phosphor bronze, $2 \mu \mathrm{~m}$ nickel plated
4. Shell, C3604 brass, $2 \mu \mathrm{~m}$ nickel plated

## Electrical requirements

Dielectric strength: 1 min @ 500 Vac
Insulation resistance: $100 \mathrm{M} \Omega @ 500 \mathrm{Vdc}$
Contact resistance: $30 \mathrm{~m} \Omega$ or less
Rated voltage: 20 Vdc
Rated current: 4 A

## Mechanical requirements <br> Insertion force: $0.5-2 \mathrm{kgf}$

Withdrawal force: $0.3-1.5 \mathrm{kgf}$
Durability: 5000 mating cycles while maintaining; 0.4-2 kgf insertion force, 0.2-1.5 kgf withdrawal force and a less than $100 \mathrm{~m} \Omega$ contact resistance.

## Environmental requirements

Damp test: $40^{\circ} \mathrm{C}$, RH $90-100 \%$ for 96 hrs. Cool to ambient and recover for 2 hours. Maintain dielectric strength of 500 Vac for 1 min , insulation resistance of $50 \mathrm{M} \Omega$ @ 500 Vdc minimum and a contact resistance of $100 \mathrm{~m} \Omega$ or less.

Dry test: $70^{\circ} \mathrm{C}, \mathrm{RH} 70-85 \%$ for 96 hrs . Cool to ambient and recover for 2 hours. Maintain insulation resistance of 50 $\mathrm{M} \Omega @ 500 \mathrm{Vdc}$ minimum and a contact resistance of 100 $\mathrm{m} \Omega$ or less.

Salt spray test: $35^{\circ} \mathrm{C}, \mathrm{RH} 90-95 \%, 5 \% \mathrm{NaCl}$ mist for 24 hrs . Wash parts after test. Maintain mechanical requirements and a contact resistance of less than $80 \mathrm{~m} \Omega$.

## Operating range

-25 to $70^{\circ} \mathrm{C}$, relative humidity of $85 \%$ or less


| Revision: | Date: | Description: | Prepared: <br> GL .03.31 09:17:46 $-07^{\prime} 00^{\prime}$ | Notes: <br> RoHS and REACH compliant <br> Function test: no open, no short circuit, no intermittent |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| A | 10/21/2009 | Initial release |  |  |  |  |  |  |
| A1 | 11/9/2012 | Added test data | Verified: |  |  |  |  |  |
|  |  |  | Dimensions are in millimeters. <br> Tolerances: $\begin{aligned} & X: \quad \pm 0.5 \mathrm{~mm} \\ & X . X: \quad \pm 0.3 \mathrm{~mm} \\ & \text { X.XX: } \pm 0.05 \mathrm{~mm} \\ & \hline \end{aligned}$ | Description: <br> Connector, dc plug, $3.5 \times 1.35 \times$ L20mm, molding style, spring contacts | $\begin{array}{\|c\|} \hline \text { Size: } \\ \text { A } \end{array}$ | Part number:50-00056 |  |  |
|  |  |  |  |  | Scale: 2:1 |  | ( ${ }^{\text {a }}$ | Sheet 1 of 1 |

